

Work Order ID 159260-1

Monday, April 10, 2017 11:26:43 AM

159260

Page 1

Item ID: D3394-3

Revision ID:

Item Name: Lug

Start Date: 4/10/2017 Start Qty: 24.00

Required Date: 4/20/2017 Req'd Qty: 24.00

Reference: SCHEDULED/U

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3394 DEO

Rev B

101

0.00

101

Purchasing

Purchasing

Memo
issue po

35908

0.00

U 17-04-10

105

Receive & Inspect for Damage & Mat'l Certs

0.00

105

Packaging

Packaging

Memo

0.00

24x SP17-4-17

106

Chemical Conversion Coat per QSI005 4.1

0.00

106

HandFinish

Hand Finishing

Memo

0.00

24

DAS
38
9-88

APR 20 2017

(x24)
BEB

201704/26
BEB

Work Order ID 159260

Monday, April 10, 2017 11:26:43 AM

159260

Page 2

Item ID: D3394-3

Revision ID:

Item Name: Lug

Start Date: 4/10/2017 Start Qty: 24.00

Required Date: 4/20/2017 Req'd Qty: 24.00

Reference: SCHEDULED/U

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

107

Spray Painting per QSI005 4.2

0.00

107

SprayPaint

Spray Painting

Memo

prime B 136082spray paint Delfleet blue B 137281clear delfleet blue B 137399

0.00

12DAS
41
9-89

MAY 02 2017

110

Identify as per dwg & Stock Location: St 531

0.00

110

Packaging

Packaging

Memo

RE-STOCK

AS D3394-3

0.24

12

MAY 04 2017

DAS
0
9-89

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Quality Control

Memo

2.40

DAS
21
9-8917/5/8 29

MAY 04 2017

Picklist Print

Monday, April 10, 2017 11:27:46 AM

Page 1

Work Order ID: 159260

Parent Item: D3394-3

Parent Item Name: Lug

159260

D3394-3

Start Date: 4/10/2017

Required Date: 4/20/2017

Start Qty: 24.00

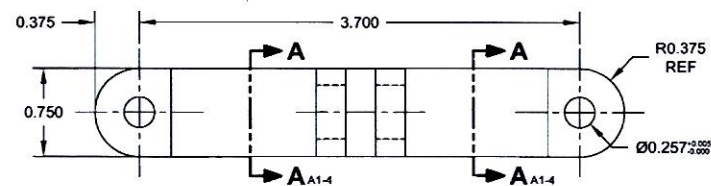
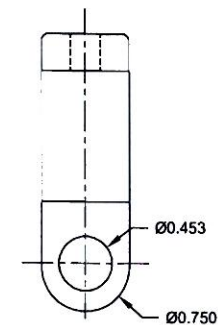
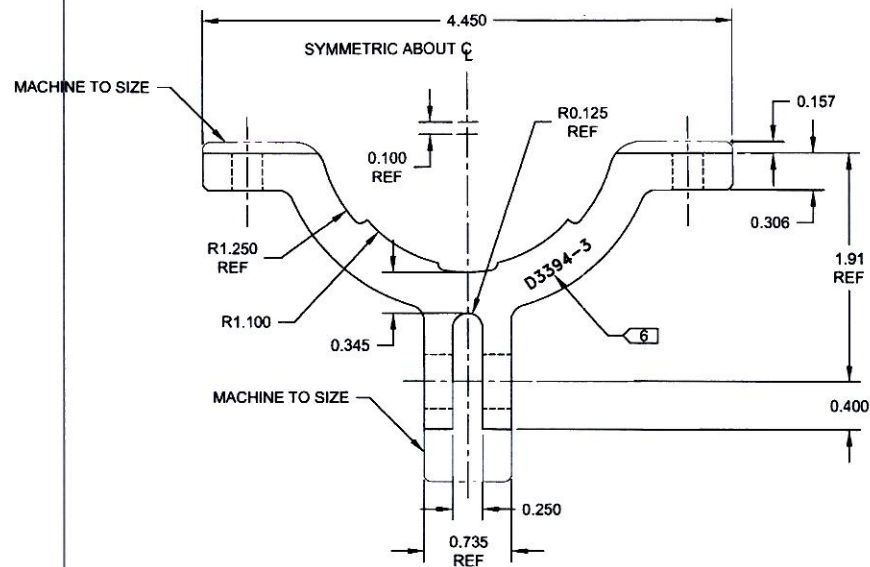
Required Qty: 24.00

Comments: New Issue 11/01/10 LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423 *D2423* Lug Extrusion		Manufactured	No				f	326.9190		24			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				Metec			326.9189797						
				127892			84.9999647						
				148835			241.919015						
D3394-3P *D3394-3P* Lug		Purchased	No				Each	0.0000		24			

** 24x SP 17-4-17

** 24x SP 17-4-17



D3394-3 LUG

NOTES:

- 1) MATERIAL: MAKE FROM D2423
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBER TO DEPTH OF 0.010±0.005 IN THIS LOCATION,
WITH TOOL A TIP RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.18 lbs

DEO ATTACHED

RELEASED
09/05/25/11/12

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3394	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LUG	NTS
DATE	09.04.02	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD	

W6159260



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35908

Purchase Order Date 4/10/2017

PO Print Date 4/10/2017

Page Number 1 of 2

Order From :
METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

VC-MET003

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613 678 3957

Ship To Contact

Ship To Phone

Ship Via: Dart Truck

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 10

Currency CAD

FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D3394-3P machine per drwg D3394 Rev.B UNPAINTED	Lug	4/18/2017 Yes 4/18/2017		24.00 Each	\$16.10	\$386.40
Line Total:							\$386.40
2	D2731-7P Machine per drwg D2731 Rev.C UNPAINTED	Lug	4/18/2017 Yes 4/18/2017		24.00 Each	\$15.00	\$360.00
Line Total:							\$360.00

Note:

4/10/2017



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 21644
Date: Apr 17, 2017
Page: 1

Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
--	---

Order No.: 35908	Sold By: Walz, Christian D.
Shipped By: your truck	Ship Date: Apr 17, 2017

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3394-3 Lug Unpainted	Each	24	24	
D2731-7 LUG Unpainted	Each	24		24

AS
38
-89

The delivered goods must be inspected upon receipt to confirm compliance.
Should there be discrepancies please notify METEC within 30 days of delivery.
The goods are otherwise deemed accepted.

Received by <u>SP 17-4-17</u>	Thank you for your order!
-------------------------------	----------------------------------



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

24

D3394-3

Lug

Material B148835

35908

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, April 17, 2017